Synthesis of Cone, Partial-Cone, and 1,3-Alternate 25,27-Bis[1-(2-ethyl)hexyl]- and 25,27-Bis[1-(2-tert-butoxy)ethyl]calix[4]arene-crown-6 Conformers as Potential Selective Cesium Extractants

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The preparation of 25,27-bis[1-(2-ethyl)hexyl]- and 25,27-bis[1-(2-tert-butoxy)ethyl]calix[4]arenecrown-6 combining one polyether crown-6 and one alkylchain O-attached on each side of a calix-[4] arene in the cone, partial-cone, and 1,3-alternate conformations are reported. The control over 25,27-bisalkylcalix[4]arene-crown-6 conformation via varying specific reaction conditions was studied. The series of calix[4]arenes have been prepared by two routes, which differ in the order in which the alkyl or polyether groups were introduced. Moreover, methods have been developed to selectively prepare the cone and partial-cone conformers by using an appropriate base in the alkylation reactions. The conformations of these new derivatives have been probed by ¹H NMR analysis and X-ray crystallography. The ¹H and ¹³C NMR spectra of 25,27-bis[1-(2-ethyl)hexyl]calix[4]arene-crown-6, 1,3-alternate 1, cone 2, and partial-cone 3 are also discussed.

Introduction

Calix[4]arenes, which are macrocyclic oligomers made up of phenol units linked by methylene bridges, are receiving increasing attention in the field of supramolecular chemistry. Calixarene-based ion receptors are far more size-selective than crown ethers, because the calixarene platform provides a highly preorganized architecture for the assembling of converging binding sites.¹⁻⁵ Owing to their cavity-shaped architecture, calixarenes are useful building blocks in the design of novel host molecules. In fact, calixarene derivatives can form inclusion complexes with cations or with neutral molecules. In particular, calix crown ethers have attracted intense interest as alkali-metals-selective extractants. The ionsensing properties of such polymers can be modulated by varying the conformation of the calixarene platform, the size of the crown ether ring, and the length of the connecting spacer. It has been recently reported that 1,3dialkoxycalix[4]arene-crown-6 derivatives probably represent the most potent synthetic complexing agents for such alkali-metal ions. $^{6-14}$ In particular, they are excep-

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tionally selective ionophores for cesium ion, as a result of the complexation of cesium ion not only with crown ether but also with the two aromatic rings (cation/ π -interaction) when fixed in the 1,3-alternate conformation.^{15–17} Analogous behavior was noticed with biscrown-6 ether derivatives in the 1,3-alternate conformation.18-22

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 $R = -CH_2CH(CH_2CH_3)CH_2CH_2CH_2CH_3, -CH_2CH_2OC(CH_3)_3$

Figure 1. Three stable conformations of calix[4]arenecrown-6.

Recently involved in an industrial project focused on the selective removal of ¹³⁷Cs⁺ from medium level radioactive waste, we chose to synthesize new 1,3-dialkylcalix-[4]arene-crown-6 conformers. Previous reports related that the most Cs⁺-selective ligands were 1,3-dialkylcalix-[4]arene-crown-6 compounds bearing long and/or ramified alkyl chains (i.e., propyl, octyl, and aryloxyoctyl)4,9-11 fixed in the 1,3-alternate conformation.^{23–25} The design of our synthetic approach was linked to these results, leading to the choice of a long and ramified alkyl chain (2-ethylhexyl) and a steric alkyloxyethyl group (tertbutoxyethyl). Moreover, the three possible conformers of each calix[4]arene-crown-6 were synthesized: the 1,3alternate, the cone, and the partial-cone (Figure 1).

In this work we report results concerning the preparation of cone, partial-cone, and 1,3-alternate 25,27-bis[1-(2-ethyl)hexyl]- and 25,27-bis[1-(2-tert-butoxy)ethyl]calix-[4]arene-crown-6 conformers and the discussion of ¹H NMR spectra of 25,27-bis[1-(2-ethyl)hexyl]calix[4]arenecrown-6, 1,3-alternate 1, cone 2 and partial-cone 3. Two pathways related to general synthetic methods were chosen for the preparation of the three series of calixarene-crown-6. They differed in the order in which the alkyl or polyether groups were introduced. The control of the stereochemistry has been achieved by using new experimental conditions, especially during alkylation reactions.

Methods and Discussion

Synthesis of 1,3-Alternate Calix[4]arene-crown-6. 25,27-Bis[1-(2-ethyl)hexyl]calix[4]arene-crown-6, 1,3alternate 1 was synthesized from commercially available calix[4]arene 4, according to the well-established method of Casnati and co-workers¹¹ (Scheme 1). Calix[4]arene 4 was reacted with 2.2 equiv of 2-ethylhexyl bromide in the presence of 2.4 equiv of K₂CO₃ as a base in refluxing CH₃CN for 5 days.²⁶ Crystallization of the crude reaction mixture from petroleum ether afforded the expected 1,3dialkoxycalix[4]arene 5. In fact, Casnati and co-workers¹¹ have shown previously that the reaction of 1,3-dialkoxycalix[4]arenes with pentaethylene glycol ditosylate in



^a Reagents and conditions: (a) CH₃(CH₂)₃(CH₃CH₂)CHCH₂Br, K₂CO₃, CH₃CN, reflux, 12%; (b) TsO(CH₂CH₂O)₃Ts, Cs₂CO₃, CH₃CN, reflux, 30%.

refluxing CH₃CN in the presence of Cs₂CO₃ was a method to obtain 1,3-dialkoxycalix[4]arene-crown-6 fixed in the 1,3-alternate conformation.^{19,20} When applied to 1,3dialkoxycalix[4]arene 5, this reaction led to calix[4]arenecrown-6 ether 1 in a fixed 1,3-alternate conformation. No other isomers were isolated. The cyclization reaction to give the 1,3-alternate conformer 1 was probably due to the template effect of the Cs^+ ions⁴ (Scheme 1).

The structure of compound 1 was locked in the 1,3alternate conformation as inferred from the ¹H NMR spectrum, which exhibits a singlet around 3.76 ppm attributed to the bridging methylene groups of the calix-[4]arene moiety. The signal around 37 ppm for the methylene bridge carbons in the ¹³C NMR spectrum confirmed the structure.

By using the same procedure, calix[4]arene 4 was reacted with 2.2 equiv of 2-tert-butoxyethyl bromide²⁷ in the presence of 2.4 equiv of K_2CO_3 in refluxing CH₃CN for 6 days.²⁸ Final purification of the crude product by chromatography on silica gel led to the monoalkylated calix[4]arene 6 in the cone conformation and surprisingly to the tetraalkylated calix[4]arene 7 in the 1,3-alternate conformation as a white solid. The ¹H NMR spectrum of 7 showed at 3.52 ppm the characteristic singlet for the methylene bridge protons. In the ¹³C NMR spectrum the corresponding carbon absorption was present at 34.4 ppm.²⁹ The monoalkylated calix[4]arene 6 had a cone structure as indicated by the ¹H NMR spectrum. A typical pattern represented by two 2H doublets at 3.45 and 3.42 ppm for the equatorial protons, and two doublets at 4.51 and 4.28 ppm for the axial protons of the bridging

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 a Reagent and conditions: a: (CH_3)_3COCH_2CH_2Br, K_2CO_3, CH_3CN, reflux, 20% for **6** and 17% for **7**.

methylene (ArCH₂Ar) were observed. The spectrum also showed two sharp signals for the three OH groups, one at 9.25 ppm (2H) and one at 9.92 ppm (1H). This indicated that two H bonds were weaker than the other one and were those probably formed by the two opposite phenolic OH groups with the neighbor alkoxy oxygen atom, which bore less negative charge than a hydroxyl oxygen atom (Scheme 2).³⁰ These observations confirmed the cone conformation of derivative **6**.

The 1,3-dialkoxycalix[4]arene-crown-6 8 analogue of 1 with 2-tert-butoxyethyloxy chains was synthesized from **4** according to the following sequence. Calix[4]arene diester 9 was prepared in a 55% yield by alkylation of the unsubstituted calix[4]arene 4 with ethyl bromoacetate in the presence of 1 equiv of K₂CO₃ as a base, in refluxing CH₃CN.³¹⁻³⁴ Treatment of **9** with pentaethylene glycol ditosylate and an excess of Cs₂CO₃ in refluxing CH₃CN gave the calix[4]arene-crown-6 diacid 10 in the 1,3-alternate conformation. Reduction of the diacid 10 with LiAlH₄ in THF at reflux gave the 25,27-bis(2hydroxyethoxy)calix[4]arene-crown-6, 1,3-alternate 11 in 31% yield.³⁵ The synthesis of 8 was achieved by reaction of gaseous isobutene on calix[4]arene-crown-6 dialcohol **11** in CH₂Cl₂ in the presence of Amberlyst 15 resin under stirring at room temperature for 7 h (Scheme 3).^{36,37} All compounds structures were assigned by ¹H NMR studies.

Synthesis of Cone Calix[4]arene-crown-6. The two 1,3-dialkoxycalix[4]arene-crown-6 cone isomers **2** and **12** were synthesized via **13**¹¹ by first bridging calix[4]arene

4 with pentaethylene glycol ditosylate in refluxing benzene with *t*-BuOK as the base.^{38–41} The conformation of the intermediate **13** was assigned as a cone from the ¹H NMR spectrum. The signals from ArCH₂Ar of the calixarene segment appeared as two doublets (4.41 and 3.36 ppm). The reaction of **13** with 2-ethylhexyl bromide or 2-*tert*-butoxyethyl bromide in THF/DMF (9/1, v/v) with NaH as the base, a standard procedure for the synthesis of cone conformers, produced **2** and **12** in 21% and 46% yield, respectively (Scheme 4).

The alkylation led selectively to the diametrically substituted 1,3-dialkoxycalix[4]arenes-crown-6 **2** and **12** in the cone conformation, as indicated by the ¹H NMR spectra. A typical AB pattern was observed for the methylene bridge ArCH₂Ar protons (J = 13.5-13.8 Hz) at 4.40 and 3.18 ppm for **2** and 4.47 and 3.15 ppm for **12**. The high field doublets at 3.18 ppm for **2** and 3.15 ppm for **12** have been assigned to the equatorial protons of the methylene groups, whereas the low field signals at 4.40 ppm for **2** and 4.47 ppm for **12** were due to the axial protons.^{7,38}

The X-ray crystal structure of calix[4]arene-crown-6 12 has been determined (Figure 2). Details on the experimental procedure and crystallographic details are given in the Experimental Section. X-ray data confirmed the cone conformation in the solid state for 12 as anticipated on the basis of ¹H NMR data. Both *tert*-butoxyethoxy groups are located near the polyether ring, probably as a result of van der Waals interactions. In particular, the distance between one of the H-atom borne by C44 was found at 2.77 Å from the O19 of the polyether ring (3.33 Å between H-atom borne by C42 and O19). The two oxygen atoms bearing the alkyloxy chain are slightly directed out the cavity (distance 5.87 Å), leading to a shortening of the distance between the corresponding para C-atoms (4.15 Å). In an other way, the two other oxygen atoms bearing the polyether ring are pointed to the cavity in a very close proximity (3.32 Å) leading to a large lengthening of the corresponding para C-atoms (10.1 Å). In fact, the interplanar angle of the two aromatic rings linked by the polyether ring (C1-C6, C23-C28) is 68°, while the angle between the phenol groups bearing the *tert*-butoxyethoxy substituents (C30–C35, C45–C50) is 23°. The dihedral angles between the aromatic units of the calix[4]arene skeleton through the methylene carbons are 109.5(3)°, 110.7(3)°, 110.1(3)°, and 111.5(3)°, respectively. The polyether chain in this cone isomer does not adopt a regular conformation, described by the torsion angles O-C-C-O, which are 177.6(5)°, -168.4(4)°, -69.8(6)°, 77.1(5)°, and -174.5(3)°. Moreover, the C-O-C-C torsion angles (-101.7(6)°, 174.3(5)°, 88.0(6)°, -164.4- $(4)^{\circ}$, and $-170.7(4)^{\circ}$) are also markedly different. In the crystal lattice, inter-calixarene contacts are achieved by van der Waals interactions and there are no solvent accessible voids.

Synthesis of Partial-Cone Calix[4]arene-crown-6. When 1,3-dihydroxycalix[4]arene-crown-6 **13** was reacted with 2-ethylhexyl bromide or 2-*tert*-butoxyethyl

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Reagents and conditions: a: BrCH₂COOCH₂CH₃, K₂CO₃, CH₃CN, reflux, 55%; b: TsO(CH₂CH₂O)₅Ts, Cs₂CO₃, CH₃CN, reflux, 42%; c: AlLiH₄, THF, reflux, 36%; d: CH₂=C(CH₃)₂, Amberlyst 15 resin, CH₂Cl₂, rt,

96%.

Scheme 4



 $\label{eq:characteristic} Reagents and conditions: a: TsO(CH_2CH_2O)_5Ts, t-BuOK, C_6H_6, reflux, 28\%; b: CH_3(CH_2)_3(CH_3CH_2)CHCH_2Br or (CH_3)_3COCH_2CH_2Br, NaH, THF/DMF, reflux, 21\% for$ **2**and 12% for**12** $; c: CH_3(CH_2)_3(CH_3CH_2)CHCH_2Br or (CH_3)_3COCH_2CH_2Br, Cs_2CO_3, CH_3CN, reflux, 37\% for$ **3**and 21% for

14.

bromide in CH₃CN with Cs₂CO₃ in excess as the base, we only obtained the partial-cone conformers **3** and **14** in 37% and 21% yields, respectively (Scheme 4). The formation of the partial-cone conformation appears to be favored by the template effect of the Cs⁺ ions.⁴

In the ¹H NMR spectrum of derivative **3**, the partialcone structure was clearly indicated by the typical four signals for the aromatic meta protons at 6.99, 6.81, 6.78, and 6.58 ppm and by the two nonequivalent alkoxy groups of the 2-ethylhexyl chains at 3.64 and 2.61 ppm.^{7,42}

Conclusion

In this work, we described the first synthesis of two new 25,27-bis(1-alkoxy)calix[4]arene-crown-6 in their three possible conformations: 1,3-alternate, cone, and partial cone. These different conformations have been assessed by ¹H NMR studies and confirmed by X-ray

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Figure 2. A view of **12** with our numbering scheme. Displacement ellipsoids are drawn at the 30% probability level, H atoms are omitted for clarity.

structural analysis for compound 12. These structural results emphasized the relation between the experimental conditions and the conformation of the obtained products. Moreover, the order in which the alkyl or polyether groups were introduced on the lower ring, was also important for the conformational aspect. The 1,3alternate derivatives 1 and 8 have been obtained by first di-O-alkylation in the 1,3-position with a monofunctional reagent, followed by cyclization with the pentaethylene glycol ditosylate. In the case of the cone (2 and 12) and partial-cone calix[4]arenes (3 and 14), the order of introduction was reversed; the di-O-alkylation was achieved after the installation of the polyether chain. Moreover, useful methods have been developed to selectively prepare di-O-alkylated calix[4]arenes both in the cone and in the partial-cone conformations by choosing an appropriate base during the alkylation reactions. The conformation appears to be favored by a template effect of the metal ions present in solution. Thus, the reactions of alkylhalides with calix[4]arene-crown-6 13 in the presence of NaH afforded the cone isomers, while in the presence of Cs₂CO₃ the partial-cone isomers were formed.

The potential applications of those calix[4]arene-crown-6 1–3, 8, 12, and 14 as carrier molecules to extract cesium radionuclide selectively from nuclear waste solutions are now under investigation. Nevertheless, for the cone isomer 12, the conformational results obtained from the X-ray analysis are not in favor of such a chelating activity, whereas the conformation of 1,3-alternate isomers 1 and 8 could result in a better selectivity for Cs⁺.

Experimental Section

General. Commercial reagents were used as received without additional purification. Melting points were determinated on a Kofler block and are uncorrected. IR spectra were recorded on a UNICAM MATTSON 1000 FTIR spectrophotometer. NMR spectra (¹H, ¹³C, 2D-COSY) were recorded at 400 or 100 MHz with tetramethylsilane as an internal standard using a JEOL JNM-LA 400 spectrometer. Analytical TLC was carried out on 0.25 precoated silica gel plates (POLYGRAM SIL G/UV₂₅₄) with visualization by irradiation

with a UV lamp. Silica gel 60 (70-230 mesh) was used for column chromatography.

25,27-Bis[1-(2-ethyl)hexyl]calix[4]arene, Cone (5).43 A suspension of calix[4]arene 4 (6.0 g, 14.1 mmol), K₂CO₃ (4.69 g, 34 mmol), and 2-ethylhexyl bromide (6.0 g, 31 mmol) in CH₃-CN (250 mL) was stirred under nitrogen for 5 days at reflux. The solvent was then evaporated at reduced pressure, and the residue was taken up with 10% HCl (150 mL) and extracted with CH₂Cl₂ (200 mL). The organic layer was separated, washed twice with water, dried over MgSO4, charcoaled, and evaporated to dryness. Two successive crystallizations from hexane and then from petroleum ether gave 5 as white crystals (1.1 g, 12%): mp 176 °C; ¹H NMR (CDCl₃) δ 7.90 (s, 2H, OH), 7.06 (d, J = 7.4 Hz, 4H, Ar-*H* meta), 6.85 (d, J = 7.6 Hz, 4H, Ar-*H* meta), 6.69 (t, J = 7.6 Hz, 2H, Ar-*H* para), 6.65 (t, J =7.4 Hz, 2H, Ar-*H* para), 4.36 (d, J = 13.4 Hz, 2H, ArCH₂Ar), 4.29 (d, J = 13.4 Hz, 2H, ArCH₂Ar), 3.86 (d, J = 4.75 Hz, 4H, OCH₂), 3.37 (d, J = 12.8 Hz, 1H, ArCH₂Ar), 3.36 (d, J = 12.8Hz, 1H, ArC H_2 Ar), 3.35 (d, J = 12.8 Hz, 1H, ArC H_2 Ar), 3.34 (d, J = 12.8 Hz, 1H, ArC H_2 Ar), 1.89 (m, 4H, CHC H_2), 1.71 (m, 6H, CH₂), 1.39 (m, 8H, CH₂), 1.05 (t, J = 7.2 Hz, 6H, CH₃), 0.92 (t, J = 6.9 Hz, 6H, CH₃); ¹³C NMR (CDCl₃) δ 153.7 (Ar ipso),152.2 (Ar ipso), 133.2 (Ar ortho), 129.0 (Ar ortho), 128.5 (År meta), 128.1 (År meta), 125.2 (År para), 118.8 (År para), 79.3 (OCH2), 40.8, 31.3, 29.9, 29.3, 23.7, 23.1 (CH2), 14.2 (CH3), 11.3 (*C*H₃); IR (KBr) λ_{max} 3410 (OH). Anal. Calcd for C₄₄H₅₆O₄: C, 81.45; H, 8.69. Found: C, 81.33; H, 8.78.

25,27-Bis[1-(2-ethyl)hexyl]calix[4]arene-crown-6, 1,3-Alternate (1). 25,27-Dialkoxycalix[4]arene, cone 5 (1.1 g, 1.7 mmol) was dissolved in CH₃CN (250 mL) and added to an excess of Cs₂CO₃ (2.22 g, 6.82 mmol) and pentaethylene glycol di-*p*-toluenesulfonate (1.04 g, 1.9 mmol) under nitrogen atm. The reaction mixture was refluxed for 24 h, then CH₃CN was removed under reduced pressure, and the residue was extracted with CH₂Cl₂ (150 mL) and 10% HCl (100 mL). The organic layer was separated, washed twice with water, dried over MgSO₄, charcoaled, and evaporated to dryness. The oily residue was crystallized from MeOH to afford 1 (0.44 g, 30%) as white crystals: mp 102 °C; ¹H NMR (CDCl₃) δ 7.12 (d, J = 7.4 Hz, 4H, Ar-*H* meta), 7.01 (d, J = 7.4 Hz, 4H, Ar-*H* meta), 6.78 (t, J = 7.4 Hz, 2H, Ar-H para), 6.68 (t, J = 7.4 Hz, 2H, Ar-H para), 3.76 (s, 8H, ArCH₂Ar), 3.72 (m, 8H, OCH₂), 3.63 (m, 8Ĥ, OCH₂), 3.60 (m, 4H, OCH₂), 3.55 (m, 2H, OCH₂), 3.49 (m, 2H, OCH₂), 1.78 (m, 2H, OCH₂CH), 1.38-1.20 (m, 16H, CH_2), 0.94 (t, J = 6.8 Hz, 6H, CH_3), 0.86 (t, J = 7.4 Hz, 6H, CH₃); ¹³C NMR (CDCl₃) δ 157.7 (Ar ipso), 156.5 (Ar ipso), 133.7 (Ar ortho), 133.5 (Ar ortho), 130.7 (Ar meta), 130.5 (Ar meta), 121.7 (Ar para), 75.9, 71.5, 71.1, 70.6, 70.5 (O $C\!H_2$), 40.9 (OCH₂*C*H), 37.3 (Ar*C*H₂Ar), 30.5, 29.5, 23.6, 23.4 (*C*H₂), 14.2 (CH₃), 11.32 (CH₃). Anal. Calcd for C₅₄H₇₄O₈: C, 76.20; H, 8.76. Found: C, 76.31; H, 8.91.

25-(tert-Butoxyethoxy)-26,27,28-trihydroxycalix[4]arene, Cone (6) and 25,26,27,28-Tetra(tert-butoxyethoxy)calix[4]arene, 1,3-Alternate (7). A suspension of calix[4]arene 4 (5.0 g, 11.8 mmol), K₂CO₃ (3.9 g, 28.2 mmol) and 2-tertbutoxyethyl bromide (4.69 g, 25.9 mmol) in CH₃CN (250 mL) was stirred under nitrogen for 5 days at reflux. The solvent was then evaporated at reduced pressure, and the residue was taken up with 10% HCl (150 mL) and extracted with CH₂Cl₂ (200 mL). The organic layer was separated, washed twice with water, dried over MgSO₄, charcoaled, and evaporated to dryness. The residue was chromatographed on silica gel with CH₂Cl₂ as first eluant to afford 6 as white crystals (1.24 g, 20%): mp 227 °C; ¹H NMR (CDCl₃) δ 9.92 (s, 1H, OH), 9.25 (s, 2H, OH), 7.08 (d, J = 7.6 Hz, 2H, Ar-H meta), 7.04 (d, J =7.6 Hz, 2H, Ar-H meta), 7.00 (m, 4H, Ar-H meta), 6.86 (t, J= 7.6 Hz, 1H, Ar-*H* para), 6.68 (t, *J* = 7.6 Hz, 1H, Ar-*H* para), 6.65 (t, J = 7.6 Hz, 2H, Ar-H para), 4.51 (d, J = 13.0 Hz, 2H, $ArCH_2Ar$), 4.28 (d, J = 13.8 Hz, 2H, $ArCH_2Ar$), 4.25 (m, 4H, OCH₂), 3.99 (m, 2H, OCH₂), 3.45 (d, J = 13.8 Hz, 2H, ArCH₂-Ar), 3.42 (d, J = 13.0 Hz, 2H, ArC H_2 Ar), 1.38 (s, 9H, C H_3);

⁽⁴³⁾ The name calix[4]arene is used instead of the official Chemical Abstracts name: pentacyclo[19.3.1.1. $^{3.7}$ 1. $^{9.13}$ 1 $^{15.19}$]octacosa-1(25),3,5,7-(28),9,11,13(27),15,17,19(26),21,23-dodecaene-25,26,27,28-tetrol.

¹³C NMR (CDCl₃) δ 151.9 (Ar ipso), 150.8 (Ar ipso), 149.9 (Ar ipso), 134.9, 129.5, 129.2, 129.0, 128.9, 128.8, 128.7, 128.6, 126.2, 122.0, 121.2 (Ar), 76.3 (O*C*H₂), 73.9 (O*C*H₂), 60.7 (O*C*(CH₃)), 32.2 (Ar *C*H₂Ar), 31.5 (Ar *C*H₂Ar), 27.8 (*C*H₃); IR (KBr) λ_{max} 3355 and 3185 (OH). Anal. Calcd for C₃₄H₃₆O₅: C, 77.86; H, 6.87. Found: C, 78.01; H, 6.72. Next, CH₂Cl₂/MeOH (90/10, v/v) as second eluent gave 7 as white crystals (1.65 g, 17%): mp 210 °C; ¹H NMR (CDCl₃) δ 7.15 (d, *J* = 7.46 Hz, 8H, Ar-*H* meta), 6.57 (t, *J* = 7.46 Hz, 4H, Ar-*H* para), 3.84 (t, *J* = 4.67 Hz, 8H, OC*H*₂), 3.69 (t, *J* = 4.67 Hz, 8H, OC*H*₂), 3.52 (s, 8H, ArC*H*₂Ar), 1.33 (s, 36H, CH₃); ¹³C NMR (CDCl₃) δ 155.5 (Ar ipso), 133.4 (Ar ortho), 130.1 (Ar meta), 121.3 (Ar para), 73.0 (O*C*H₂), 72.6 (O*C*H₂), 61.2 (O*C*(CH₃)), 34.4 (Ar*C*H₂Ar), 27.6 (*C*H₃). Anal. Calcd for C₅₂H₇₂O₈: C, 75.73; H, 8.73. Found: C, 75.52; H, 8.70.

25,27-Bis[(ethoxycarbonyl)methoxy]-26,28-dihydroxycalix[4]arene, Cone (9). A mixture of calix[4]arene 4 (12.06 g, 28.4 mmol), K₂CO₃ (4.32 g, 31.2 mmol) and ethyl bromoacetate (6.31 mL, 56.8 mmol) in CH₃CN (300 mL) was refluxed under nitrogen for 24 h. After filtration the solvent was removed and the residue was dissolved in CH₂Cl₂ (200 mL) and 10% HCl (200 mL). The organic layer was washed twice with water and dried over MgSO₄. After evaporation of CH₂-Cl₂ the crude product was chromatographed on silica gel using CH_2Cl_2 as eluant to give **9** as white crystals (9.32 g, 55%): mp 168 °C; ¹H NMR (CDCl₃) δ 7.62 (s, 2H, OH), 7.04 (d, J = 7.5Hz, 4H, Ar-*H* meta), 6.90 (d, *J* = 7.5 Hz, 4H, Ar-*H* meta), 6.74 (t, J = 7.5 Hz, 2H, Ar-H para), 6.65 (t, J = 7.5 Hz, 2H, Ar-H para), 4.72 (s, 4H, OC H_2 CO), 4.47 (d, J = 13.2 Hz, 4H, ArC H_2 -Ar), 4.32 (q, J = 7.15 Hz, 4H, OCH₂), 3.39 (d, J = 13.2 Hz, 4H, ArC H_2 År), 1.34 (t, J = 7.15 Hz, CH_3); ¹³C NMR (CDCl₃) δ 168.8 (CO), 152.9 (Ar ipso), 152.3 (Ar ipso), 133.1 (Ar ortho), 129.1 (Ar ortho), 128.4 (Ar meta), 128.1 (Ar meta), 125.5 (Ar para), 119.1 (Ar para), 72.4 (OCH2CO), 61.3 (OCH2), 31.4 $(Ar CH_2Ar)$, 14.1 (CH_3); IR (KBr) λ_{max} 3390 (OH), 1755 (C=O).

25,27-Bis[(hydroxycarbonyl)methoxy]calix[4]arenecrown-6, 1,3-Alternate (10). 25,27-Bis[(ethoxycarbonyl)methoxy]-26,28-dihydroxycalix[4]arene, cone 9 (18.7 g, 31.3 mmol) was dissolved in CH₃CN (1.3 L) and added to an excess of Cs₂CO₃ (40.86 g, 125 mmol) and pentaethylene glycol di-ptoluenesulfonate (18.85 g, 34.5 mmol) under nitrogen atmosphere. The reaction mixture was refluxed for 24 h, then CH₃CN was removed under reduced pressure, and the residue was extracted with CH₂Cl₂ (400 mL) and 10% HCl (400 mL). The organic layer was separated, washed twice with water, dried over MgSO₄, charcoaled, and evaporated to dryness. Column chromatography (SiO₂, CH₂Cl₂/MeOH, 95/5, v/v) gave 10 as white crystals (9.75 g, 42%): mp 198 °C; ¹H NMR $(CDCl_3) \delta$ 7.15 (d, J = 7.4 Hz, 4H, Ar-*H* meta), 7.06 (d, J = 7.4Hz, 4H, Ar-*H* meta), 6.99 (t, *J* = 7.4 Hz, 2H, Ar-*H* para), 6.88 (t, J = 7.4 Hz, 2H, Ar-H para), 6.73 (br, 2H, OH), 4.11 (s, 4H, H)OC H_2 CO), 3.93 (d, $J = \hat{1}6.3$ Hz, 4H, ArC H_2 Ar), 3.86 (d, J =16.3 Hz, 4H, ArCH2Ar), 3.69 (s, 4H, OCH2), 3.66 (m, 4H, OCH₂), 3.61 (m, 4H, OCH₂), 3.37 (m, 8H, OCH₂); ¹³C NMR (CDCl₃) δ 169.4 (CO), 156.2 (Ar ipso), 153.6 (Ar ipso), 133.5 (Ar ortho), 133.4 (Ar ortho), 129.9 (Ar meta), 129.4 (Ar meta), 124.2 (Ar para), 124.1 (Ar para), 71.1, 70.9, 70.7, 70.1, 69.6, 66.9 (OCH₂), 37.6 (ArCH₂Ar); IR (KBr) λ_{max} 3480-2590 (OH), 1740 (C=O). Anal. Calcd for C₄₂H₄₆O₁₂: C, 67.92; H, 6.20. Found: C, 68.11; H, 6.35.

25,27-Bis(2-hydroxyethoxy)calix[4]arene-crown-6, 1,3-Alternate (11). To a solution of calix[4]arene diacid **10** (2.8 g, 3.8 mmol) in anhydrous THF (70 mL) was added LiAlH₄ (0.71 g, 18.9 mmol) in small portions at 0 °C, and the mixture was stirred for 2 h at room temperature. After 2 h, the reaction mixture was refluxed for 3 h. After cooling, ice was added carefully in small portions until a precipitate had formed, and the THF was filtered. The precipitate was treated with another portion of THF, and the combined organic layers were evaporated to dryness. The residue was extracted with AcOEt (150 mL) and 10% HCl (100 mL). The organic layer was washed with brine (100 mL), dried over MgSO₄, and evaporated. The crude product was crystallized from MeOH to give pure **11** as white crystals (0.97 g, 36%): mp 151 °C; ¹H NMR (CDCl₃) δ 7.12 (d, J = 7.45 Hz, 4H, Ar-*H* meta), 7.09 (d, J = 7.45 Hz, 4H, Ar-*H* meta), 6.93 (t, J = 7.45 Hz, 2H, Ar-*H* para), 6.92 (t, J = 7.45 Hz, 2H, Ar-*H* para), 3.92 (d, J = 17 Hz, 4H, ArC*H*₂-Ar), 3.87 (d, J = 17 Hz, 4H, ArC*H*₂Ar), 3.70 (s, 4H, OC*H*₂), 3.64 (t, J = 4.6 Hz, 8H, OC*H*₂), 3.58 (t, J = 6.6 Hz, 4H, OC*H*₂-CH₂OH), 3.51 (t, J = 4.6 Hz, 4H, OC*H*₂), 3.33 (t, J = 4.6 Hz, 4H, OC*H*₂), 3.08 (m, 4H, OCH₂CH₂OH), 2.52 (t, J = 6.6 Hz, 2H, O*H*); ¹³C NMR (CDCl₃) δ 156.5 (Ar ipso), 156.1 (Ar ipso), 133.7 (Ar ortho), 133.6 (Ar ortho), 129.6 (Ar meta), 129.5 (Ar meta), 123.2 (Ar para), 71.4, 71.0, 70.8, 70.7, 69.1, 68.7, 61.1 (O*C*H₂), 38.1 (Ar*C*H₂Ar); IR (KBr) λ_{max} 3470 (OH). Anal. Calcd for C₄₂H₅₀O₁₀: C, 70.59; H, 7.00. Found: C, 70.72; H, 6.93.

25,27-Bis(2-tert-butoxyethoxy)calix[4]arene-crown-6, 1,3-Alternate (8). To a solution of calix[4]arene dialcohol 11 (0.16 g, 0.23 mmol) in CH₂Cl₂ (20 mL) was added Amberlyst 15 resin (0.2 g). With magnetic stirring, isobutene was slowly added at -5 °C during 20 min, and the reaction mixture was maintained at room temperature. After 7 h, the reaction was stopped by removal of the Amberlyst 15 resin by filtration. The solvent was removed by rotary evaporation, leaving 8 as white crystals (0.18 g, 96%): mp 162 °C; ¹H NMR (CDCl₃) δ 7.05 (d, J = 7.5 Hz, $\bar{4}$ H, Ar-*H* meta), 7.02 (d, J = 7.5 Hz, 4H, Ar-*H* meta), 6.75 (t, J = 7.5 Hz, 2H, Ar-*H* para), 6.69 (t, J =7.5 Hz, 2H, Ar-H para), 3.72-3.59 (m, 24H, OCH2 and ArCH2-Ar), 3.48 (t, J = 5.1 Hz, 4H, OCH₂), 3.46 (t, J = 6 Hz, 4H, $OCH_2CH_2C(CH_3)_3)$, 3.19 (t, J = 6 Hz, 4H, $OCH_2CH_2C(CH_3)_3)$, 1.17 (s, 18H, CH₃); ¹³C NMR (CDCl₃) δ 156.3 (Ar ipso), 133.9 (Ar ortho), 133.7 (Ar ortho), 130.1 (Ar meta), 129.9 (Ar meta), 122.1 (Ar para), 121.7 (Ar para), 72.8, 71.3, 71.2, 70.9, 70.4, 70.2, 70.0 (OCH₂), 59.9 (C(CH₃)₃), 37.2 (ArCH₂Ar), 27.6 (CH₃). Anal. Calcd for C₅₀H₆₆O₁₀: C, 72.64; H, 7.99. Found: C, 72.82; H, 7.87.

25,27-Dihydroxycalix[4]arene-crown-6, Cone (13). To a stirred and refluxing solution of calix[4]arene 4 (10 g, 23.5 mmol) and t-BuOK (5.29 g, 47.1 mmol) in dry benzene (400 mL) was added dropwise pentaethylene glycol ditosylate (12.88 g, 23.5 mmol) in dry benzene (150 mL) over a period of 6 h. After 3 days of refluxing, the reaction mixture was cooled and treated with 10% HCl. The organic layer was washed with water (2 \times 350 mL) and dried over MgSO₄, and the solvent was removed under reduced pressure. The crude product was chromatographed on silica gel with CH2Cl2 as first eluent and AcOEt as the second one. The obtained residue was triturated in cooled AcOEt, filtered, and dried to give 13 as white crystals (4.12 g, 28%): mp 223 °C; ¹H NMR (CDCl₃) δ 7.47 (s, 2H, OH), 7.06 (d, J = 7.4 Hz, 4H, Ar-*H* meta), 6.83 (d, J = 7.4 Hz, 4H, Ar-*H* meta), 6.70 (t, *J* = 7.4 Hz, 2H, Ar-*H* para), 6.67 (t, *J* = 7.4 Hz, 2H, Ar-*H* para), 4.41 (d, J = 13.1 Hz, 4H, ArC H_2 Ar), 4.14 (m, 4H, OCH₂), 4.01 (m, 4H, OCH₂), 3.92 (m, 4H, OCH₂), 3.83 (m, 4H, OC H_2), 3.70 (s, 4H, OC H_2), 3.36 (d, J = 13.1 Hz, 4H, ArC H_2 Ar); ¹³C NMR (CDCl₃) δ 153.2(Ar ipso), 151.9 (Ar ipso), 133.0 (Ar ortho), 128.8 (Ar ortho), 128.4 (Ar meta), 128.0 (Ar meta), 125.2 (Ar para), 118.8 (Ar para), 76.3, 71.5, 70.9, 69.7 (OCH₂), 31.0 (ArCH₂Ar); IR (KBr) λ_{max} 3360 (OH).

General Procedure for the Synthesis of 25,27-Dialkoxycalix[4]arene-crown-6, Cone (2) and (12). A solution of calix[4]arene-crown-6 13 (6.22 g, 9.93 mmol) in THF/DMF (9/1, 180 mL) and NaH (75% oil, 0.8 g, 25 mmol) was stirred under nitrogen for 1 h. 2-Ethylhexyl bromide or 2-*tert*-butoxyethyl bromide (25 mmol) was then added, and the reaction mixture was refluxed for 48 h. After the removal of most of the solvent under reduced pressure the mixture was taken up in water and extracted with CH_2Cl_2 (130 mL). The organic layer was washed twice with water, dried over MgSO₄, and evaporated to dryness. After purification, 25,27-dialkoxycalix[4]arene-crown-6, cone 2 and 12 were obtained in 21% and 46% yield, respectively.

25,27-Bis[1-(2-ethyl)hexyl]calix[4]arene-crown-6, Cone (2). The oily residue was submitted to column chromatography on silica gel (SiO₂, AcOEt/hexane, 50:50, v/v) to give **2** as a pale yellow oil (21%): ¹H NMR (CDCl₃) δ 7.14 (d, J = 7.5 Hz, 4H, Ar-*H* meta), 6.95 (t, J = 7.5 Hz, 2H, Ar-*H* para), 6.17 (t, J = 7.5 Hz, 2H, Ar-*H* para), 5.98 (d, J = 7.5 Hz, 4H, Ar-*H* meta), 4.40 (d, J = 13.8 Hz, 4H, ArCH₂Ar), 4.24 (t, J = 7.7 Hz, 4H, OCH₂), 3.95 (t, J = 7.7 Hz, 4H, OCH₂), 3.68 (m, 12H, OCH₂), 3.58 (d, J = 6 Hz, 4H, OCH₂), 3.18 (d, J = 13.8 Hz, 4H, ArC H_2 Ar), 1.80 (m, 2H, CH), 1.73 (m, 2H, C H_2), 1.55 (m, 6H, C H_2), 1.35 (m, 6H, C H_2), 1.26 (m, 2H, C H_2), 0.98 (t, J = 7.4 Hz, 6H, C H_3), 0.91 (t, J = 6.6 Hz, 6H, C H_3); ¹³C NMR (CDCl₃) δ 158.2 (Ar ipso), 155.3 (Ar ipso), 137.1 (Ar ortho), 132.8 (Ar ortho), 129.2 (Ar meta), 127.3 (Ar meta), 122.2 (Ar para), 121.9 (Ar para), 77.9, 72.3, 71.1, 70.9, 70.7, 69.5 (OCH₂), 40.5 (CH), 30.7 (ArCH₂Ar), 30.4 (CH₂), 29.1 (CH₂), 23.8 (CH₂), 23.1 (CH₂), 14.2 (CH₃), 11.0 (CH₃). Anal. Calcd for C₅₄H₇₄O₈: C, 76.20; H, 8.76. Found: C, 76.43; H, 8.72.

25,27-Bis(2-tert-butoxyethoxy)calix[4]arene-crown-6, Cone (12). The oily residue was chromatographed on silica gel (SiO₂, AcOEt/petroleum ether, 75:25, v/v) to give **12** as white crystals (46%): mp 137 °C; ¹H NMR (CDCl₃) δ 7.10 (d, J = 7.4 Hz, 4H, Ar-H meta), 6.92 (t, J = 7.4 Hz, 2H, Ar-H para), 6.21 (t, J = 7.4 Hz, 2H, Ar-H para), 6.09 (d, J = 7.4 Hz, ¹4H, Ar-*H* meta), 4.47 (d, J = 13.5 Hz, 4H, ArCH₂Ar), 4.29 (t, J = 7.3 Hz, 4H, OCH₂), 4.02 (t, J = 7.3 Hz, 4H, OCH₂), 3.91 (t, J = 4.5 Hz, 4H, OCH₂), 3.72 (m, 12H, OCH₂), 3.68 (s, 4H, OCH_2), 3.15 (d, J = 13.5 Hz, 4H, $ArCH_2Ar$), 1.23 (s, 18H, CH_3); $^{13}\mathrm{C}$ NMR (CDCl_3) δ 158.2 (Ar ipso), 154.7 (Ar ipso), 136.8 (Ar ortho), 133.1 (Ar ortho), 128.9 (År meta), 127.3 (År meta), 122.2 (Ar para), 122.0 (Ar para), 74.9, 72.9, 72.6, 71.0, 70.9, 70.7, 69.8 (OCH2), 60.5 (C(CH3)3), 30.9 (ArCH2Ar), 27.6 (CH3). Anal. Calcd for C₅₀H₆₆O₁₀: C, 72.64; H, 7.99. Found: C, 72.77; H, 7.94

General Procedure for the Synthesis of 25,27-Dialkoxycalix[4]arene-crown-6, Partial-Cone (3) and (14). A solution of calix[4]arene-crown-6 13 (2 g, 3.2 mmol), Cs₂-CO₃ (4.11 g, 12.6 mmol), and 2-ethylhexyl bromide or 2-*tert*butoxyethyl bromide (7 mmol) was refluxed in CH₃CN (300 mL) for 60 h. After evaporation of the solvent, the mixture was taken up in CH₂Cl₂ (180 mL) and 10% HCl (150 mL). The organic layer was washed with water (2 × 130 mL), dried over MgSO₄, and evaporated to dryness. The oily residue was chromatographed on silica gel (SiO₂, AcOEt/petroleum ether, 25:75, v/v) to afford **3** and **14** as an oil in 24% and 37% yield, respectively.

25,27-Bis[1-(2-ethyl)hexyl]calix[4]arene-crown-6, Partial-Cone (3). Colorless oil (37%); ¹H NMR (CDCl₃) δ 7.27 (d, J = 7.4 Hz, 2H, Ar-H meta), 7.01 (d, J = 7.4 Hz, 2H, Ar-Hmeta), 6.99 (t, J = 7.4 Hz, 1H, Ar-H para), 6.95 (d, J = 7.4Hz, 2H, Ar-H meta), 6.81 (t, J = 7.4 Hz, 1H, Ar-H para), 6.79 (d, J = 7.4 Hz, 2H, Ar-H meta), 6.78 (t, J = 7.4 Hz, 1H, Ar-Hpara), 6.58 (t, J = 7.4 Hz, 1H, Ar-H para), 4.37 (d, J = 12.8Hz, 2H, ArC H_2 Ar), 3.86 (s, 4H, OC H_2), 3.82–3.71 (m, 18H, OC H_2 and ArC H_2 Ar), 3.64 (d, J = 5.9 Hz, 2H, OC H_2), 3.24 (d, J = 12.8 Hz, 4H, ArC H_2 Ar), 2.61 (m, 2H, OC H_2), 1.70 (m, 1H, CH), 1.58 (m, 1H, C H_2), 1.41 (m, 1H, C H_2), 1.25 (m, 6H, C H_2), 1.14 (m, 2H, C H_2), 0.38 (t, J = 7.3 Hz, 3H, C H_3); ¹³C NMR (CDCl₃) δ 157.4 (Ar ipso), 156.2 (Ar ipso), 155.0 (Ar ipso), 136.1 (Ar ortho), 133.4 (Ar ortho), 133.2 (Ar ortho), 129.9 (Ar meta), 129.2 (Ar meta), 128.4 (Ar meta), 128.1 (Ar para), 122.7 (Ar para), 122.1 (Ar para), 78.5, 73.5, 71.9, 71.0, 70.8, 70.2, 69.3 (O*C*H₂), 39.7 (*C*H), 37.4 (*C*H), 30.3 (Ar *C*H₂Ar), 30.2, 29.3, 28.9, 28.8, 23.6, 23.1, 23.0, 22.3 (*C*H₂), 14.2, 14.1, 10.7, 10.6 (*C*H₃). Anal. Calcd for C₅₄H₇₄O₈: C, 76.20; H, 8.76. Found: C, 76.11; H, 8.59.

25,27-Bis(2-*tert*-butoxyethoxy)calix[4]arene-crown-**6, Partial-Cone (14).** Yellow oil (24%); ¹H NMR (CDCl₃) δ 7.41 (d, J = 7.5 Hz, 2H, Ar-H meta), 7.06 (d, J = 7.5 Hz, 2H, Ar-H meta), 6.92 (t, J = 7.5 Hz, 1H, Ar-H para), 6.90 (d, J =7.5 Hz, 2H, Ar-H meta), 6.76 (t, J = 7.5 Hz, 1H, Ar-H para), 6.40 (m, 2H, Ar-H para), 6.33 (d, J = 7.5 Hz, 2H, Ar-H meta), 4.15 (d, J = 13 Hz, 2H, ArC H_2 Ar), 3.98 (m, 2H, OC H_2), 3.83– 3.48 (m, 26H, OC H_2 and ArC H_2 Ar), 3.19 (m, 2H, OC H_2), 3.01 (d, J = 13 Hz, 4H, ArC H_2 Ar), 1.25 (s, 9H, C H_3), 0.82 (s, 9H, C H_3). Anal. Calcd for C₅₀H₆₆O₁₀: C, 72.64; H, 7.99. Found: C, 72.52; H, 8.11.

X-ray Data. The structure of compound 12 has been established by X-ray crystallography (Figure 2). Colorless single crystal ($0.35 \times 0.30 \times 0.20 \text{ mm}^3$) of **12** was obtained by slow evaporation from methanol/chloroform (80/20) solution: monoclinic, space group $P2_1/n$, a = 14.423(2), b = 14.771(2), c = 22.145(6) Å, β = 93.69°, V = 4708(2) Å³, Z = 4, d_{calcd} = 1.167 Mg.m⁻³, FW = 827.03 for $C_{50}H_{66}O_{10}$, F(000) = 1784. The unit cell dimensions were determined using the least-squares fit from 25 reflections (25° < θ < 35°). Intensities were collected with an Enraf-Nonius CAD-4 diffactometer using the Cu Ka radiation and a graphite monochromator up to $\theta = 55^{\circ}$. No intensity variation of two standard reflections monitored every 90 min was observed. The data were corrected for Lorentz and polarization effects and for empirical absorption correction.44 The structure was solved by direct methods Shelx 8645 and refined using Shelx 9346 suite of programs.

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Supporting Information Available: Figures S1–3 and table S1. This material is available free of charge via the Internet at http://pubs.acs.org.

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